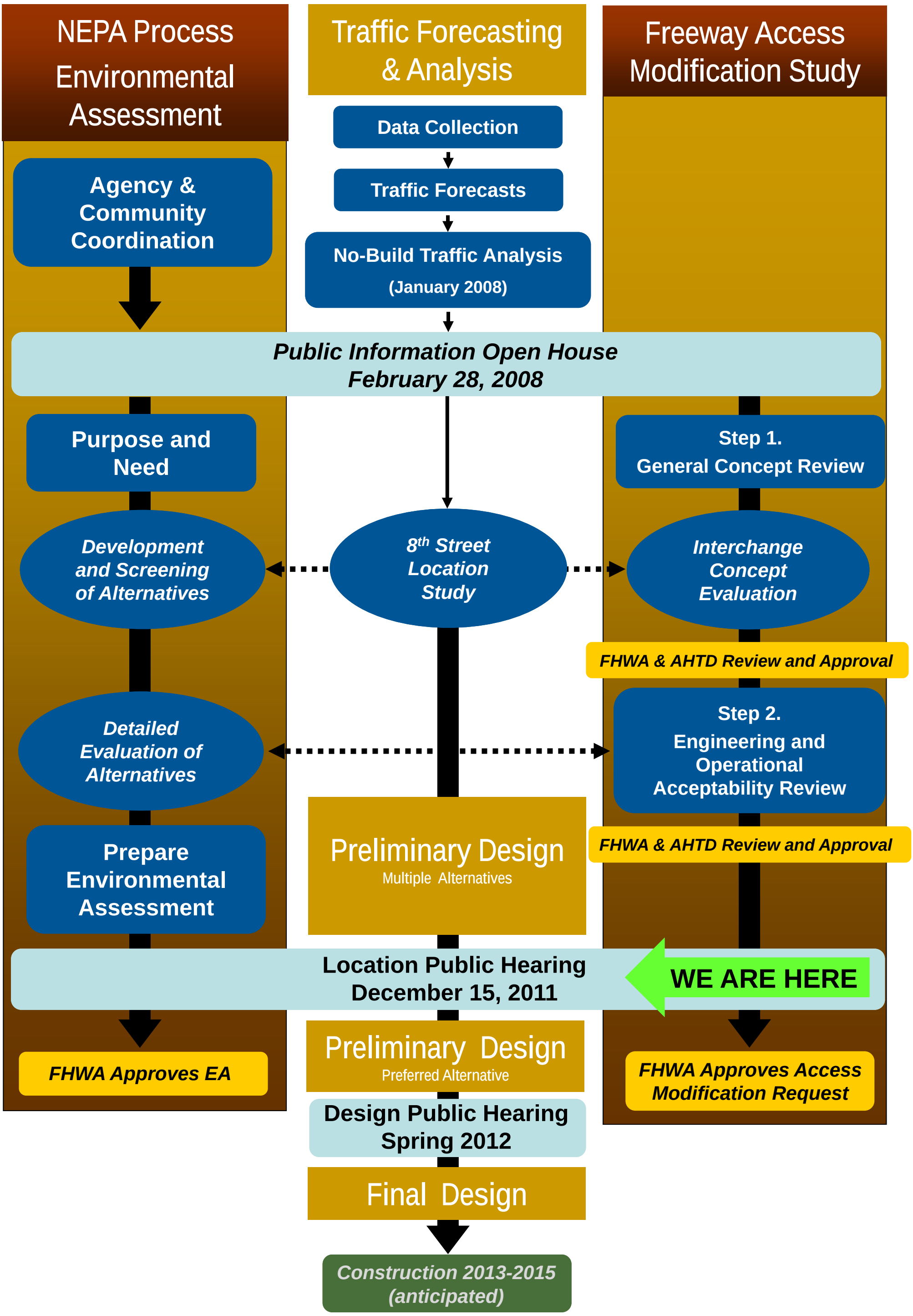Study Process and Schedule